

with Installation Instructions

# Owner's Manual

## Banks DynaFact® Dash Pod

**2003 to 2005 Dodge 5.9L Cummins  
(24 valve) ISB Pickup Trucks**

THIS MANUAL IS FOR USE WITH KIT 63319

Gale Banks Engineering  
546 Duggan Avenue • Azusa, CA 91702  
(626) 969-9600 • Fax (626) 334-1743

Product Information & Sales: (800) 438-7693  
Customer Support: (888) 839-5600  
Installation Support: (888) 839-2700

**bankspower.com**

# General Installation Practices

**1.** For ease of installation of your Banks DynaFact® Dash Pod familiarize yourself with the procedures by reading the entire manual before starting work. This instruction manual contains 8 pages of text, and illustration.

**2.** Route and tie wires and hoses a minimum of 6 inches away from heat source, moving parts and sharp edges. Clearance of 8 inches or more is recommended where possible.

## Tools Required:

- Medium grit sand paper
- Pliers
- Phillips head screwdriver

# Banks DynaFact® Dash Pod Installation

*Note: Due to normal manufacturing processes you may have “flashing” (small fibers of plastic) around the pod holes. Once the gauge(s) are installed in the pod you will not be able to see the flashing.*

This mount is designed to hold gauges with a press or friction fit. To allow you flexibility in the positioning of your gauges, all of the holes are cut to the same size. Oil temperature gauges and boost gauges should fit into this mount with no modification. However, pyrometer gauges and tachometers have slightly larger cases and therefore require the holes to be slightly enlarged.

Identify the hole that you wish to use for the pyrometer or tachometer. Using medium grit sandpaper, a round file or a deburring tool, SLOWLY enlarge the hole. BE CAREFUL AND CHECK FIT OFTEN. The plastic

material is easily removed. We recommend that you sand slightly and then check the fit, repeating the process until you have a desired fit. If you make the hole too large, the gauge may vibrate out. As a guide, you want the pyrometer and tachometer to fit the way the boost and oil temperature gauges fit the factory-size hole.

This Banks DynaFact® Dash Pod is to be installed where the factory storage pocket is installed.

- 1.** Locate and remove the screw in the dash panel above the hook as shown in **Figure 1**.
- 2.** Remove the dash panel by gently pulling and unclipping as needed. See **Figure 2**.
- 3.** Looking at the back of the dash panel, locate the four (4) screws that fasten the storage pocket and remove

**Figure 1**



**Figure 2**



the screws. Remove the storage pocket from the dash panel. See **Figure 3**.

**4.** Install the gauges into the dash pod.

**5.** Fit the dash pod with the installed gauges into the dash panel.

**6.** Locate the two (2) U-brackets in the dash pod kit. Place the U-bracket over the dash pod and align the hole in the

**Figure 3**



bracket to both outer gauges and fasten with spin nuts. See **Figure 4**.

**7.** Complete the wiring of the gauges per the instructions supplied with the gauges.

**8.** Refit the dash panel by carefully snapping it back into place. Be careful not to pinch any wires when installing the dash panel.

**9.** Your dash pod is now installed and is ready for use. See **Figure 5**.

**Warning:** This product is to be used only on vehicles that do not have factory switches such as seat warmers, four-wheel drive switch or any other switch installed where the factory storage tray is located.

**Figure 4**



**Figure 5**



# Notes

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