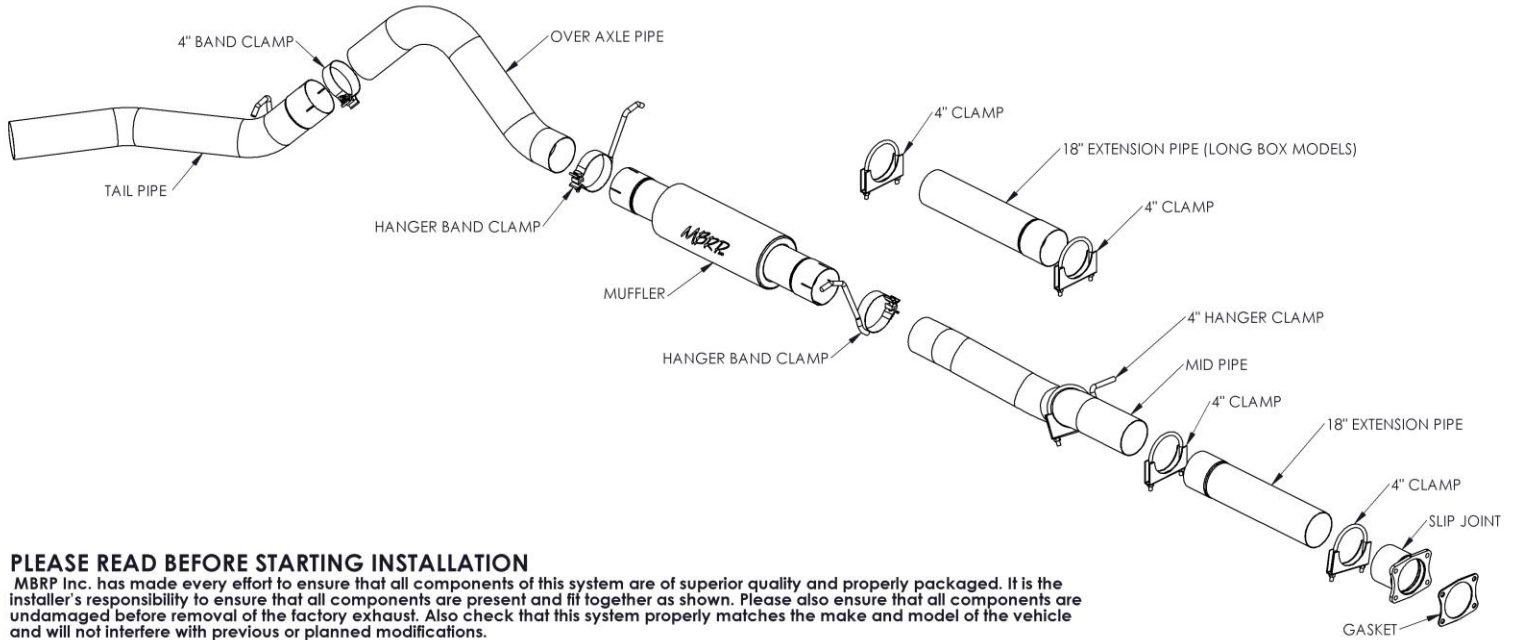


S6000P

01-05 CHEV/GMC 2500/3500 6.6L DURAMAX, FRONT PIPE/CAT BACK, EC/CC, 4" SINGLE SINGLE SIDE

MBRP
INC.
PERFORMANCE EXHAUST
March 3, 2017



PLEASE READ BEFORE STARTING INSTALLATION

MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged. It is the installer's responsibility to ensure that all components are present and fit together as shown. Please also ensure that all components are undamaged before removal of the factory exhaust. Also check that this system properly matches the make and model of the vehicle and will not interfere with previous or planned modifications.

Removal of Stock System:

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
2. Using a 15mm socket or wrench, disconnect the factory exhaust system at the four-bolt flange located behind the catalytic converter. If the vehicle is not equipped with a catalytic converter disconnect the four-bolt flange located approximately under the passenger side seat. **Do not discard the nuts from the flange as they are required for the installation.**
3. Remove the exhaust system from the rubber insulators and remove it from under the vehicle. If a hoist is not available, it may be necessary to cut the tail pipe behind the muffler for removal of the system.

Installation of MBRP Inc. Performance Exhaust:

1. Place the Gasket provided over the studs located on the factory four bolt flange. Attach the Slip Joint to the four-bolt flange using the original nuts that you retained.
2. Install one of the two 18" Extension Pipe into the Slip Joint. For extended cab trucks, approximately 9½" needs to be cut off the end of the 18" Extension Pipe. Next position the Mid Pipe bend around & under the cross member. Rotate the pipe to position the bend toward the driveshaft. (Installation tip: Temporarily hang the Muffler, Over Axle Pipe and the Tail Pipe in place and measure to the four-bolt flange to verify the length required).
3. Position Mid Pipe as shown and loosely install the 4" Hanger Clamp as shown in the illustration above attach the hanger clamps to existing rubber isolators. This will support the Extension Pipe during the Muffler installation.
4. Crew cab long bed & extended cab long bed trucks require the use of the second 18" Extension Pipe provided. This is to be positioned between the Muffler and the Mid Pipe. The second 18" Extension Pipe is not required with short box trucks. Install the smallest Hanger Band Clamp and Muffler onto the Extension Pipe or Mid Pipe.
5. Install the Hanger Band Clamp with the longest hanger at the connection between the Muffler and the Over Axle Pipe into the existing rubber isolator at this position.
6. Install the 4" Band Clamp and Tail Pipe to the Over Axle Pipe and then attach to the Muffler Outlet. Install the tail pipe hanger into the existing rubber isolator. Adjust for best axle clearance and Tail Pipe exit location to complete.
7. Align the exhaust as required. Starting at the front of the exhaust, add and tighten all clamps.
8. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and brake lines or any wiring. If any interference is detected relocate or adjust.

Congratulations! You are ready to begin experiencing the improved power, sound and driving experience of your MBRP Inc. performance exhaust system. We know you will enjoy your purchase.